

PLCC S Series

2835 0.2W HSL 2T03X2xxAx003095

Datasheet

Wall Washer
Light

Floor Lamp



Wall Light



Ceiling Light



Tube Light

Introduction :

High lumen and luminous efficacy. Due to its slim and miniature size, PLCC LEDs are optimized to be used as lighting for indoor and outdoor application. HS series is high strength type, LED has more robust and more suitable for flexible printed circuit (FPC) application.

Description :

- Best luminous and color uniformity
- Enables halogen and CDM replacement
- The article itself presents the actual color.
- High strength

Feature and Benefits :

- High luminous Intensity and high efficiency
- Based on Blue : InGaN technology
- Wide viewing angle : 120°
- Excellent performance and visibility
- Suitable for all SMT assembly methods
- IR reflow process compatible
- More suitable for flexible printed circuit (FPC) application

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General Information

Ordering Code Format

2 T 03 X2 xx x xx 03 xxx
 X1 X2 X3-X4 X5-X6 X7-X8 X9 X10-X11 X12-X13 X14-X16

X1		X2		X3-X4		X5-X6		X7-X8	
Type		Component		Series		Wattage		Color	
2	Emitter	T	PLCC	03	3528	X2	0.2W	23	2300K
								25	2500K
								27	2700K
								30	3000K
								35	3500K
								40	4000K
								50	5000K
								57	5700K
								65	6500K

X9		X10-X11		X12-X13		X14-X16	
BIN		CRI		Voltage		Serial Number	
A	Anis	80	CRI80	03	3V	-	-
		90	CRI90				

Absolute Maximum Ratings

Absolute maximum ratings ($T_a=25^{\circ}\text{C}$)

Parameter	Symbol	Value	Units
DC Forward Current	I_F	90	mA
Pulse Forward Current ($t_p \leq 100\mu\text{s}$, Duty cycle=0.25)	I_{pulse}	120	mA
Reverse Current	I_R	10	μA
Reverse Voltage	V_R	5	V
LED Junction Temperature	T_J	125	$^{\circ}\text{C}$
Operating Temperature	-	-40 ~ +85	$^{\circ}\text{C}$
Storage Temperature	-	-40 ~ +125	$^{\circ}\text{C}$
ESD Sensitivity (HBM)	V_B	2,000	V
Soldering Temperature	T_s	Reflow Soldering : $255 \sim 260^{\circ}\text{C}/10 \sim 30\text{sec}$ Manual Soldering : $350^{\circ}\text{C}/3\text{sec}$	

Notes:

- Proper current derating must be observed to maintain junction temperature below the maximum at all time.
- LEDs are not designed to be driven in reverse bias.

Characteristics

Parameter	Symbol	Value	Units
Viewing Angle (Typ.)	$2\theta_{1/2}$	120	Degree
Thermal resistance	-	30	$^{\circ}\text{C}/\text{W}$
CCT	(Cool White) (Neutral White) (Warm White)	-	K
		2,300 2,500 2,700 3,000 3,500 4,000 5,000 5,700 6,500	
JEDEC Moisture Sensitivity		Level 3 Floor Life Conditions: $\leq 30^{\circ}\text{C}$ / 60% RH Soak Requirements(Standard) Time (hours): 40+1/-0 Conditions: 60°C / 60% RH	

Notes:

- $2\theta_{1/2}$ is the off-axis angle where the luminous intensity is half of the axial luminous intensity.
- CIE_x/y tolerance: ± 0.005

Luminous Flux Characteristic

Luminous Flux Characteristics, $I_f=60\text{mA}$ and $T_j=25^\circ\text{C}$

Color	CRI (Ra)	Group	Min. Luminous Flux(lm)	Max. Luminous Flux(lm)	Forward Current (mA)	Order Code
Cool White	80	24	24	26	60	2T03X250A8003095
		26	26	28		2T03X257A8003095
		28	28	30		2T03X265A8003095
Neutral White		24	24	26		2T03X240A8003095
		26	26	28		
		28	28	30		
Warm White		22	22	24		2T03X223A8003095
		24	24	26		2T03X225A8003095
		26	26	28		2T03X227A8003095
		28	28	30		2T03X230A8003095
			28	30		2T03X235A8003095
Cool White	90	22	22	24		2T03X250A9003095
		24	24	26		2T03X257A9003095
		26	26	28		2T03X265A9003095
Neutral White		22	22	24		2T03X240A9003095
		24	24	26		
		26	26	28		
Warm White		20	20	22		2T03X223A9003095
		22	22	24		2T03X225A9003095
		24	24	26		2T03X227A9003095
		26	26	28		2T03X230A9003095
					2T03X235A9003095	

Notes:

1. The luminous flux performance is guaranteed within published operating conditions. Edison Opto maintains a tolerance of $\pm 10\%$ on flux measurements.
2. Color Rendering index CRI tolerance: ± 2 .

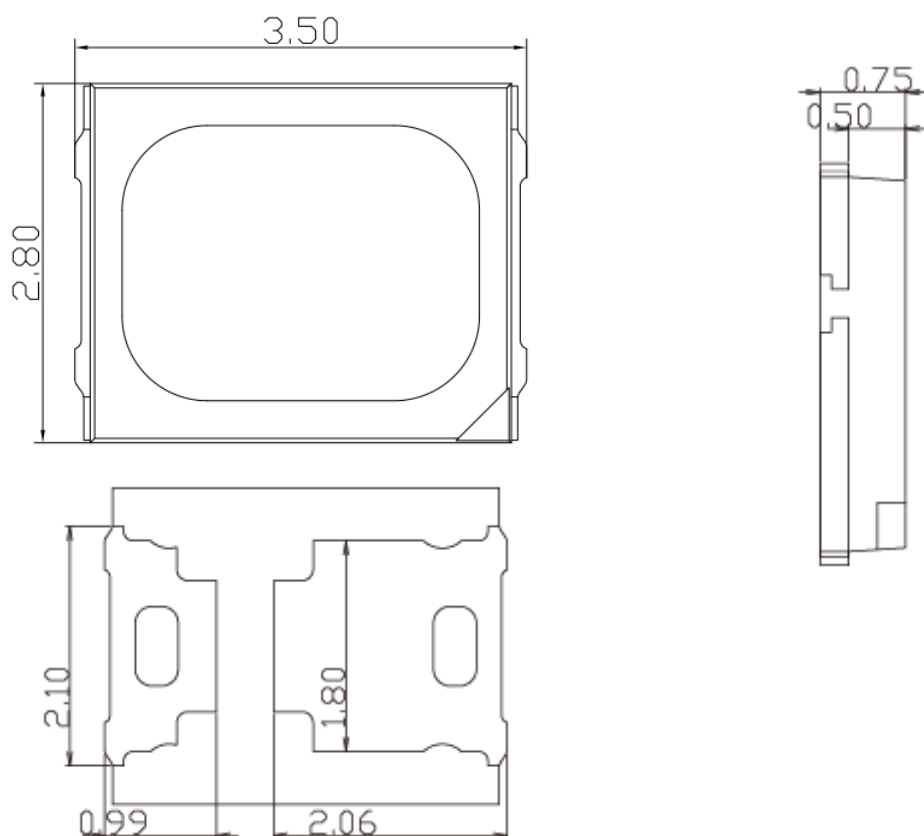
Voltage Bin Structure

Group	Min. Voltage (V)	Max. Voltage (V)
VA1	2.8	2.9
VB1	2.9	3.0
VC1	3.0	3.1
VA2	3.1	3.2
VB2	3.2	3.3
VC2	3.3	3.4

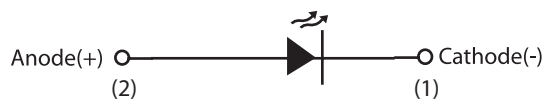
Note:

Forward voltage measurement allowance is $\pm 0.06\text{V}$.

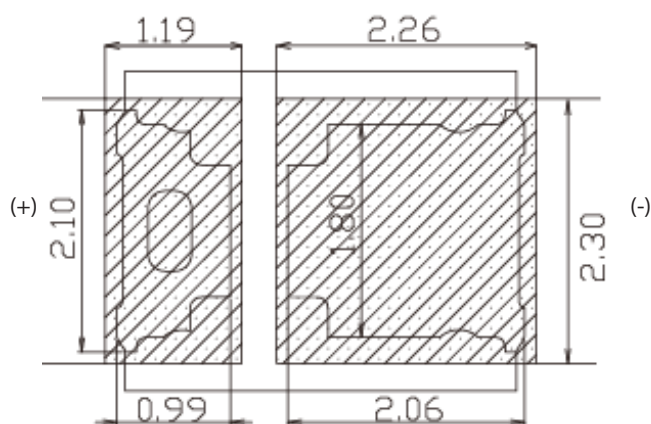
Mechanical Dimensions



Circuit



Solder Pad



Notes:

1. All dimensions are measured in mm.
2. Tolerance : ± 0.20 mm

Color BIN code

Color region stay within Macadam "3-Step/5-step" ellipse from the chromaticity center.

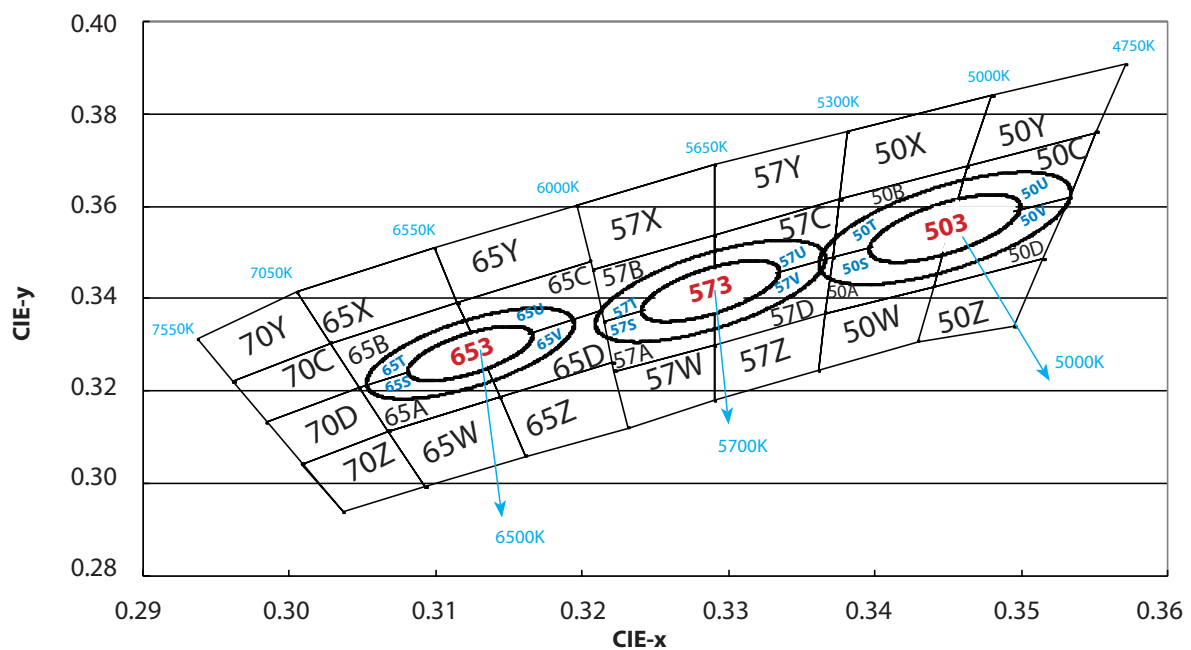
The chromaticity center refers to ANSI C78.377:2008.

Please refer to ANSI C78.377 for the chromaticity center.

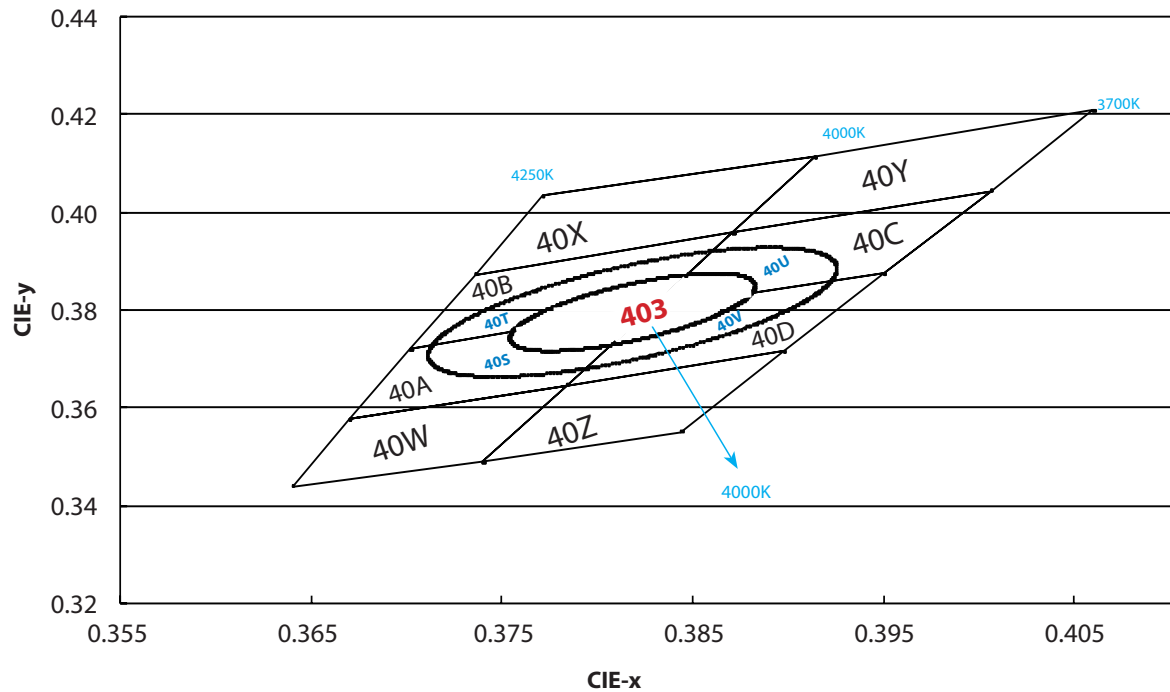
CCT	Steps	Cx	Cy	a	b	theta
2700K	5	0.4578	0.4101	0.01350	0.00700	53.70
3000K	5	0.4338	0.4030	0.01390	0.00680	53.22
3500K	5	0.4073	0.3917	0.01545	0.00690	54.00
4000K	5	0.3818	0.3797	0.01565	0.00670	53.72
5000K	5	0.3447	0.3553	0.01370	0.00590	59.62
5700K	5	0.3287	0.3417	0.01243	0.00533	59.09
6500K	5	0.3123	0.3282	0.01115	0.00475	58.57

CCT	Steps	Cx	Cy	a	b	theta
2700K	3	0.4578	0.4101	0.00810	0.00420	53.70
3000K	3	0.4338	0.4030	0.00834	0.00408	53.22
3500K	3	0.4073	0.3917	0.00927	0.00414	54.00
4000K	3	0.3818	0.3797	0.00939	0.00402	53.72
5000K	3	0.3447	0.3553	0.00822	0.00354	59.62
5700K	3	0.3287	0.3417	0.00746	0.00320	59.09
6500K	3	0.3123	0.3282	0.00669	0.00285	58.57

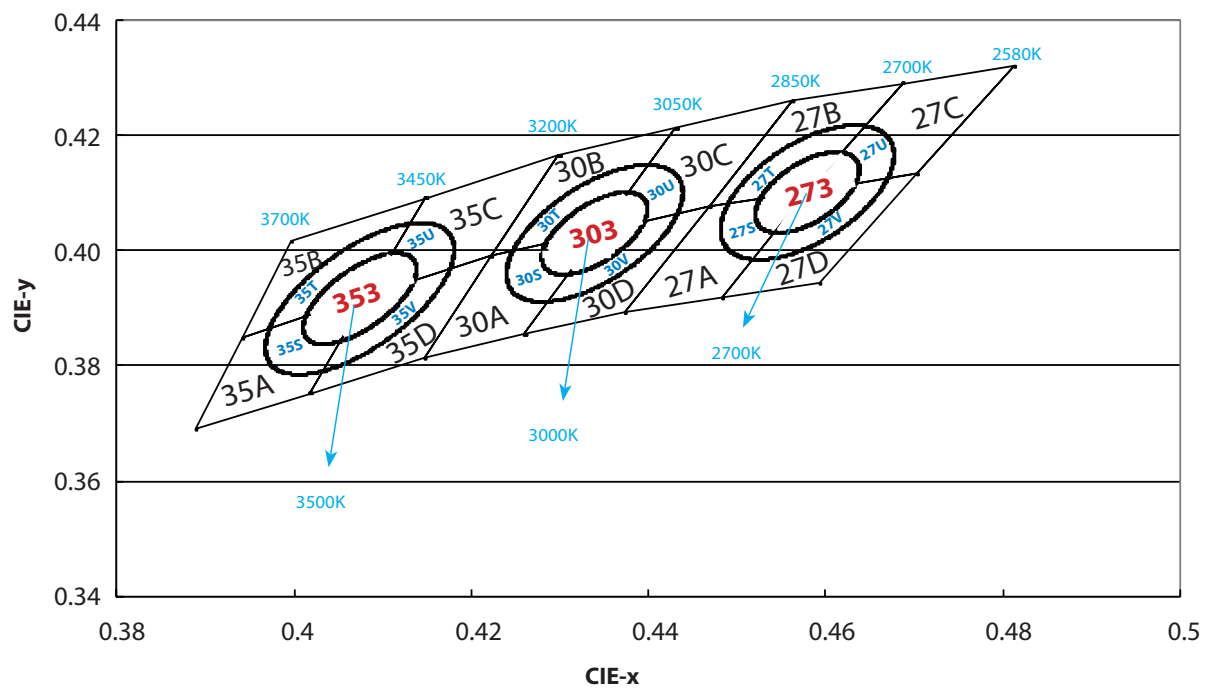
Cool White



Neutral White



Warm White



6500K

65X		65B		65A		65W	
X	Y	X	Y	X	Y	X	Y
0.3005	0.3415	0.3115	0.3391	0.3130	0.3290	0.3068	0.3113
0.3099	0.3509	0.3028	0.3304	0.3048	0.3207	0.3144	0.3186
0.3115	0.3391	0.3048	0.3207	0.3068	0.3113	0.3161	0.3059
0.3028	0.3304	0.3130	0.3290	0.3144	0.3186	0.3093	0.2993

65Y		65C		65D		65Z	
X	Y	X	Y	X	Y	X	Y
0.3099	0.3509	0.3205	0.3481	0.3213	0.3373	0.3144	0.3186
0.3196	0.3602	0.3115	0.3391	0.3130	0.3290	0.3221	0.3261
0.3205	0.3481	0.3130	0.3290	0.3144	0.3186	0.3231	0.3120
0.3115	0.3391	0.3213	0.3373	0.3221	0.3261	0.3161	0.3059

5700K

57X		57B		57A		57W	
X	Y	X	Y	X	Y	X	Y
0.3196	0.3602	0.3290	0.3538	0.3290	0.3417	0.3222	0.3243
0.3290	0.3690	0.3207	0.3462	0.3215	0.3350	0.3290	0.3300
0.3290	0.3538	0.3215	0.3350	0.3222	0.3243	0.3290	0.3180
0.3207	0.3462	0.3290	0.3417	0.3290	0.3300	0.3231	0.3120

57Y		57C		57D		57Z	
X	Y	X	Y	X	Y	X	Y
0.3290	0.3690	0.3376	0.3616	0.3371	0.3490	0.3290	0.3300
0.3381	0.3762	0.3290	0.3538	0.3290	0.3417	0.3366	0.3369
0.3376	0.3616	0.3290	0.3417	0.3290	0.3300	0.3361	0.3245
0.3290	0.3538	0.3371	0.3490	0.3366	0.3369	0.3290	0.3180

5000K

50X		50B		50A		50W	
X	Y	X	Y	X	Y	X	Y
0.3381	0.3762	0.3463	0.3687	0.3451	0.3554	0.3366	0.3369
0.3480	0.3840	0.3376	0.3616	0.3371	0.3490	0.3440	0.3427
0.3463	0.3687	0.3371	0.3490	0.3366	0.3369	0.3429	0.3307
0.3376	0.3616	0.3451	0.3554	0.3440	0.3427	0.3361	0.3245

50Y		50C		50D		50Z	
X	Y	X	Y	X	Y	X	Y
0.3480	0.3840	0.3551	0.3760	0.3533	0.3620	0.3440	0.3427
0.3571	0.3907	0.3463	0.3687	0.3451	0.3554	0.3515	0.3487
0.3551	0.3760	0.3451	0.3554	0.3440	0.3427	0.3495	0.3339
0.3463	0.3687	0.3533	0.3620	0.3515	0.3487	0.3429	0.3307

4000K

40X		40B		40A		40W	
X	Y	X	Y	X	Y	X	Y
0.3771	0.4034	0.3871	0.3959	0.3828	0.3803	0.3670	0.3578
0.3736	0.3874	0.3736	0.3874	0.3702	0.3722	0.3640	0.3440
0.3871	0.3959	0.3702	0.3722	0.3670	0.3578	0.3740	0.3491
0.3914	0.4115	0.3828	0.3803	0.3784	0.3647	0.3784	0.3647

40Y		40C		40D		40Z	
X	Y	X	Y	X	Y	X	Y
0.3914	0.4115	0.4006	0.4044	0.3950	0.3875	0.3784	0.3647
0.3871	0.3959	0.3871	0.3959	0.3828	0.3803	0.3740	0.3491
0.4006	0.4044	0.3828	0.3803	0.3784	0.3647	0.3844	0.3552
0.4060	0.4208	0.3950	0.3875	0.3898	0.3716	0.3898	0.3716

3500K

35A		35B		35C		35D	
X	Y	X	Y	X	Y	X	Y
0.4083	0.3921	0.4148	0.4090	0.4299	0.4165	0.4223	0.399
0.3941	0.3848	0.3996	0.4015	0.4148	0.4090	0.4083	0.3921
0.3889	0.3690	0.3941	0.3848	0.4083	0.3921	0.4018	0.3752
0.4018	0.3752	0.4083	0.3921	0.4223	0.399	0.4147	0.3814

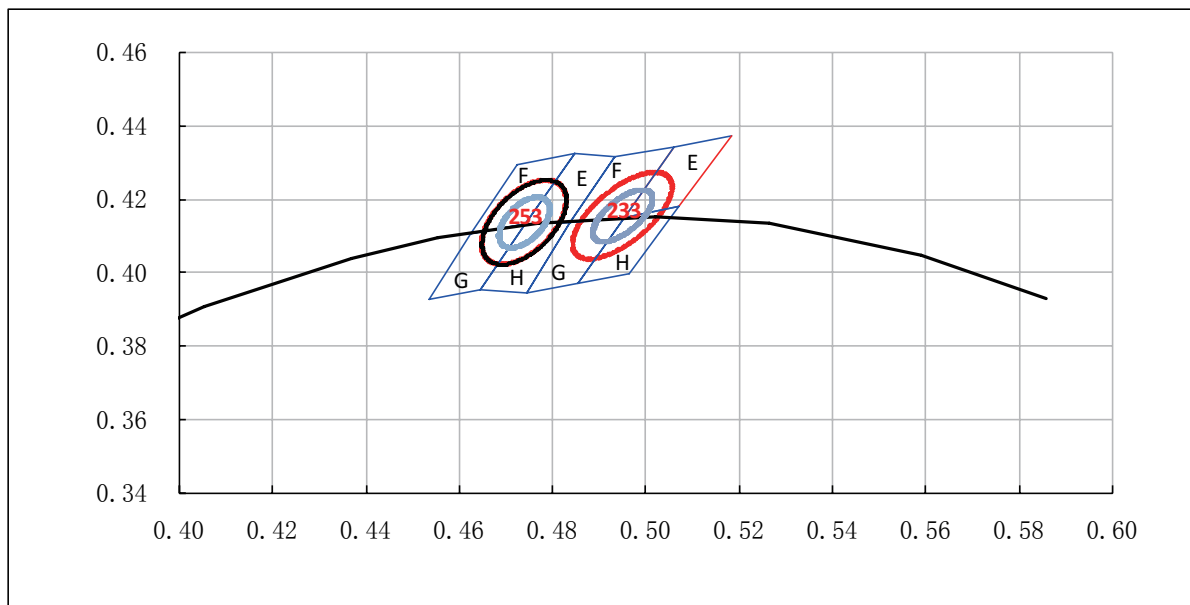
3000K

30A		30B		30C		30D	
X	Y	X	Y	X	Y	X	Y
0.4345	0.4033	0.4431	0.4213	0.4562	0.4260	0.4468	0.4077
0.4223	0.3990	0.4299	0.4165	0.4431	0.4213	0.4345	0.4033
0.4147	0.3814	0.4223	0.3990	0.4345	0.4033	0.4260	0.3854
0.4260	0.3854	0.4345	0.4033	0.4468	0.4077	0.4373	0.3893

2700K

27A		27B		27C		27D	
X	Y	X	Y	X	Y	X	Y
0.4578	0.4101	0.4687	0.4289	0.4813	0.4319	0.4703	0.4132
0.4468	0.4077	0.4562	0.4260	0.4687	0.4289	0.4578	0.4101
0.4373	0.3893	0.4468	0.4077	0.4578	0.4101	0.4483	0.3919
0.4483	0.3919	0.4578	0.4101	0.4703	0.4132	0.4593	0.3944

Neutral White

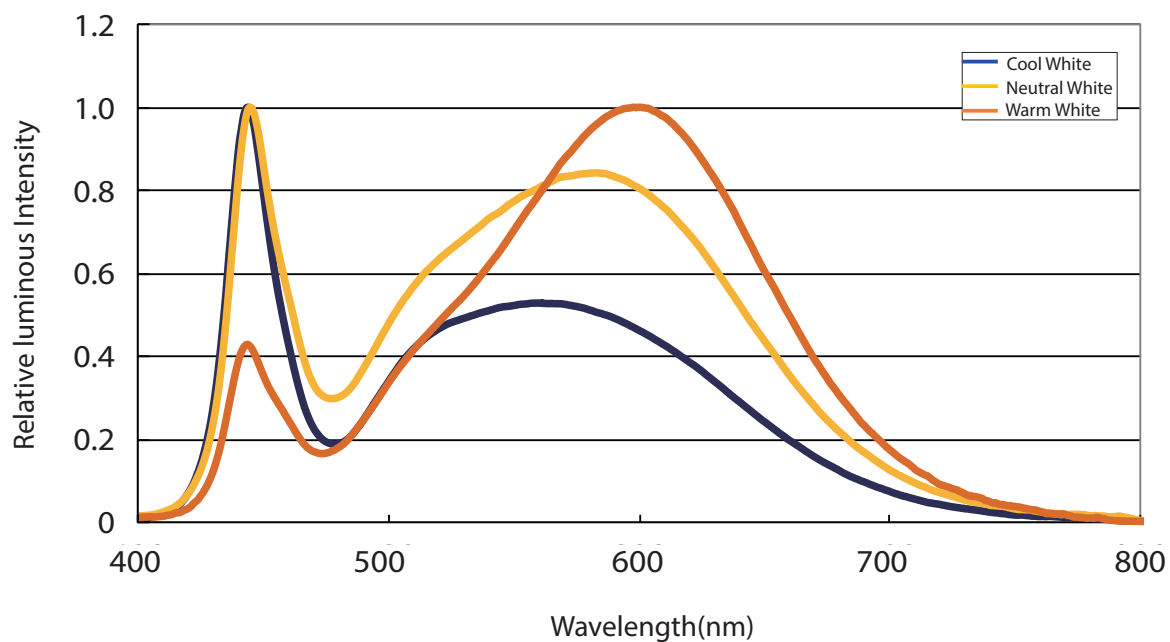


CCT	Steps	Cx	Cy	a	b	theta
2300K	5	0.495	0.4155	0.0145	0.0065	49.27
2500K	5	0.4739	0.4137	0.0129	0.00685	57.28

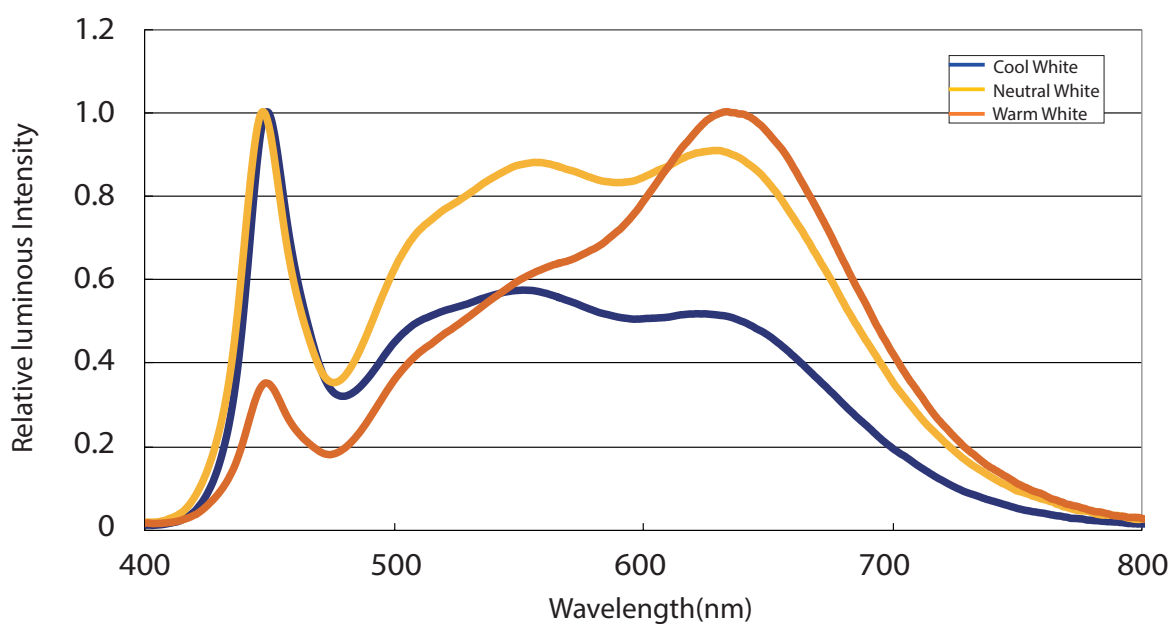
CCT	Steps	Cx	Cy	a	b	theta
2300K	3	0.495	0.4155	0.0087	0.0039	49.27
2500K	3	0.4739	0.4137	0.00774	0.00411	57.28

Characteristic curve

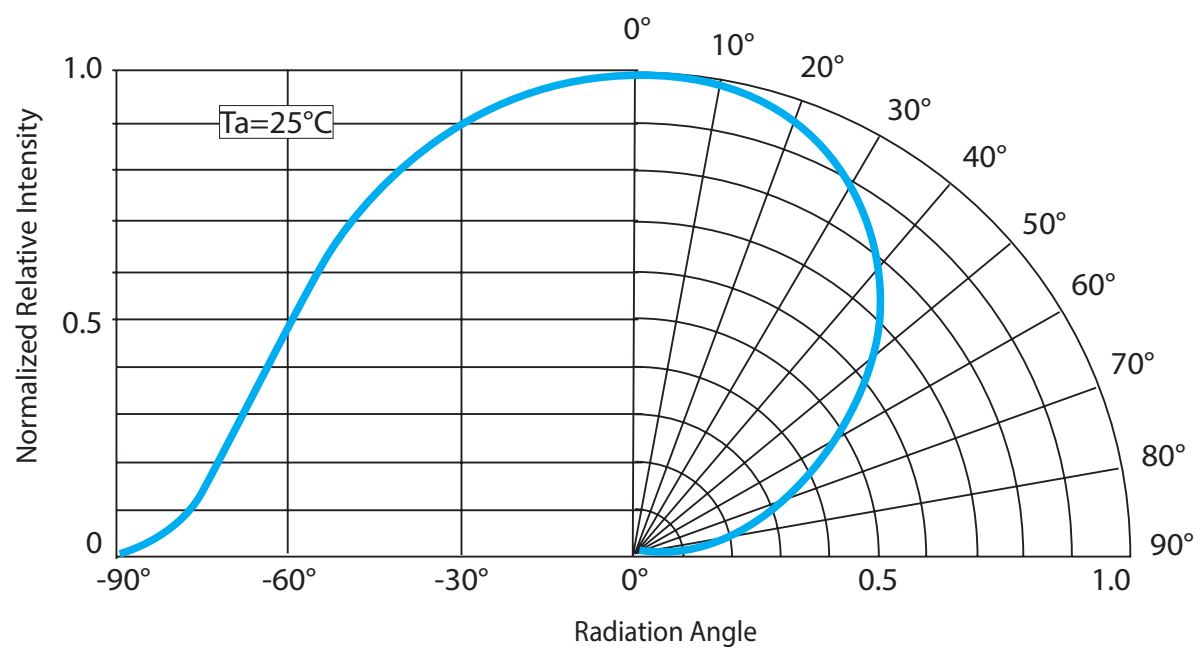
Color Spectrum (CRI80)



Color Spectrum (CRI90)

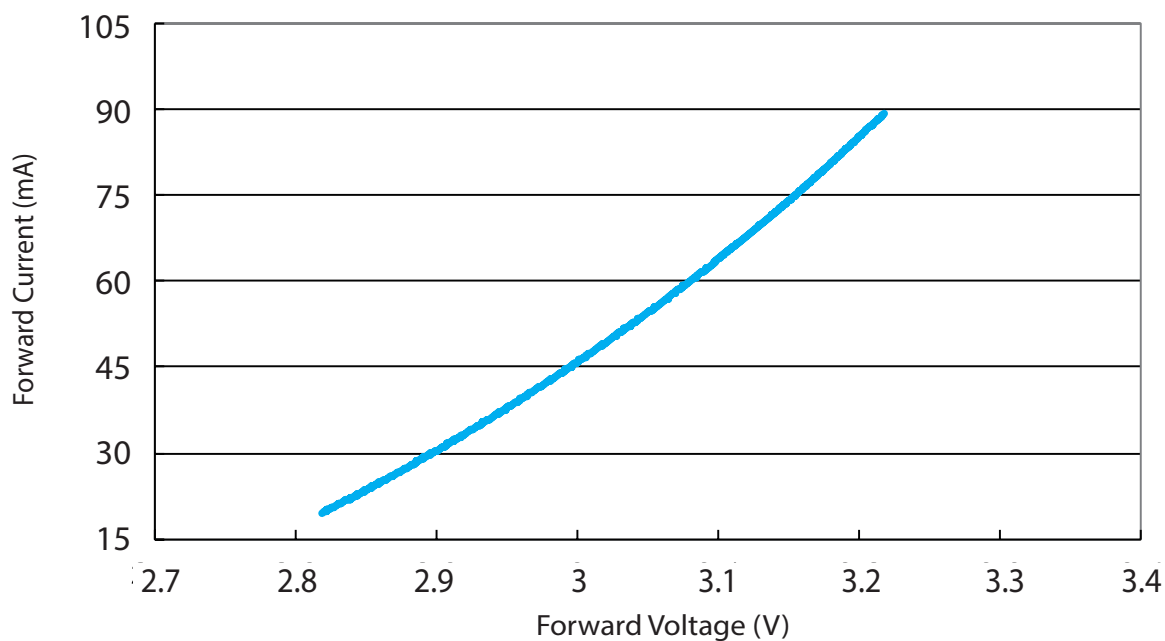


Beam Pattern

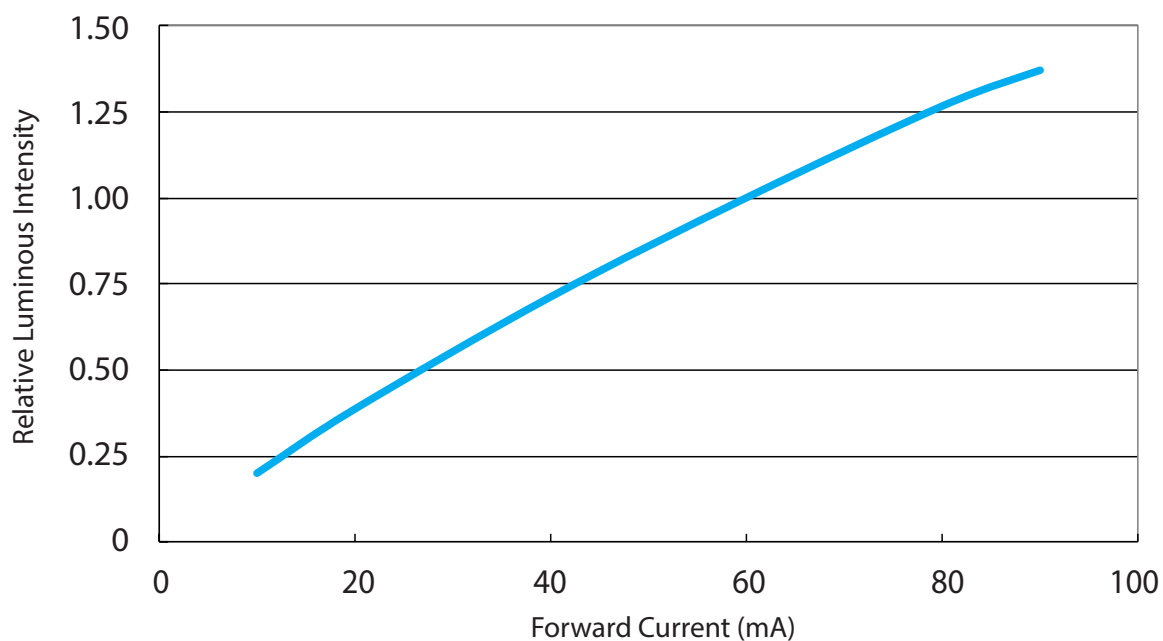


Beam pattern diagram for PLCC series

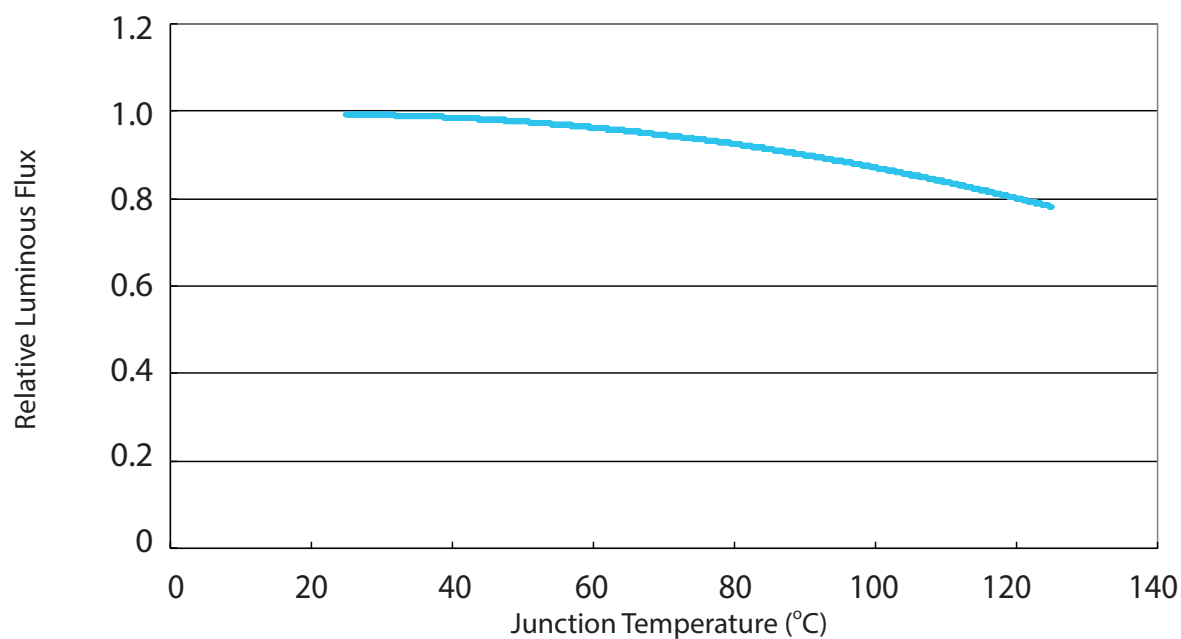
Forward Current vs. Forward Voltage



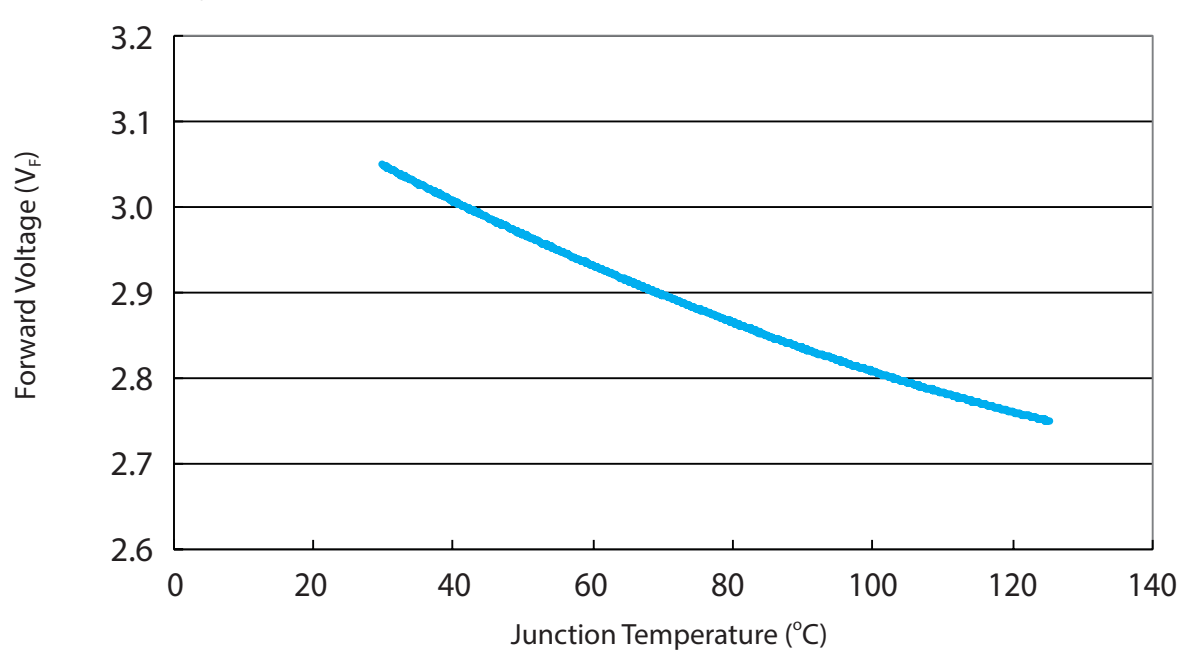
Relative Luminous Intensity vs. Forward Current



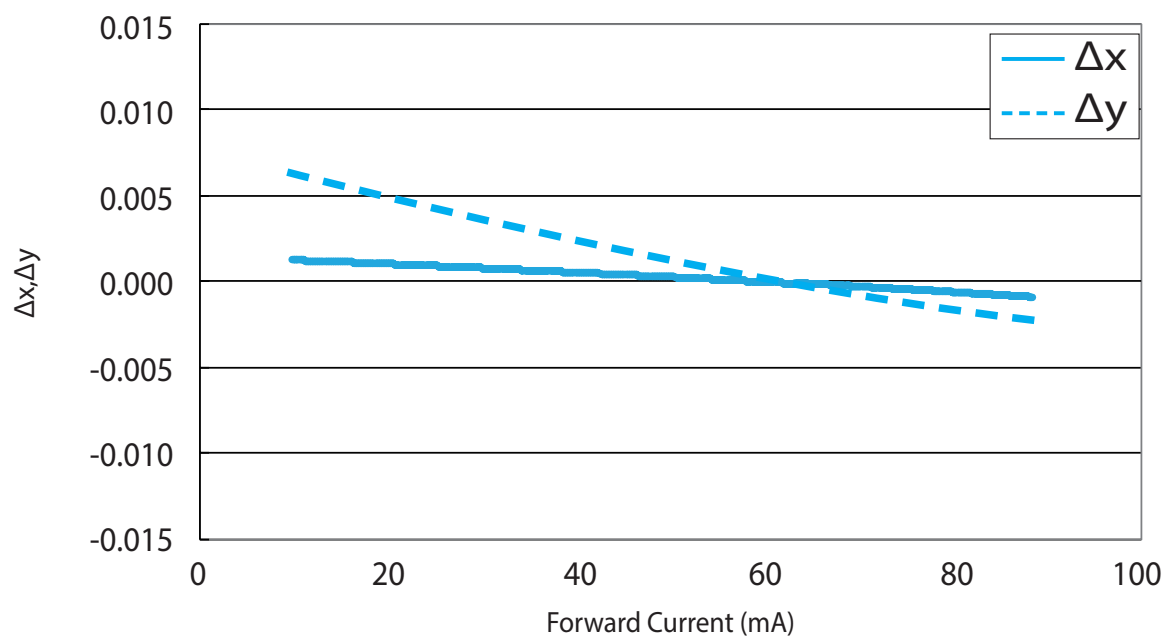
Relative Luminous Flux vs. Junction Temperature



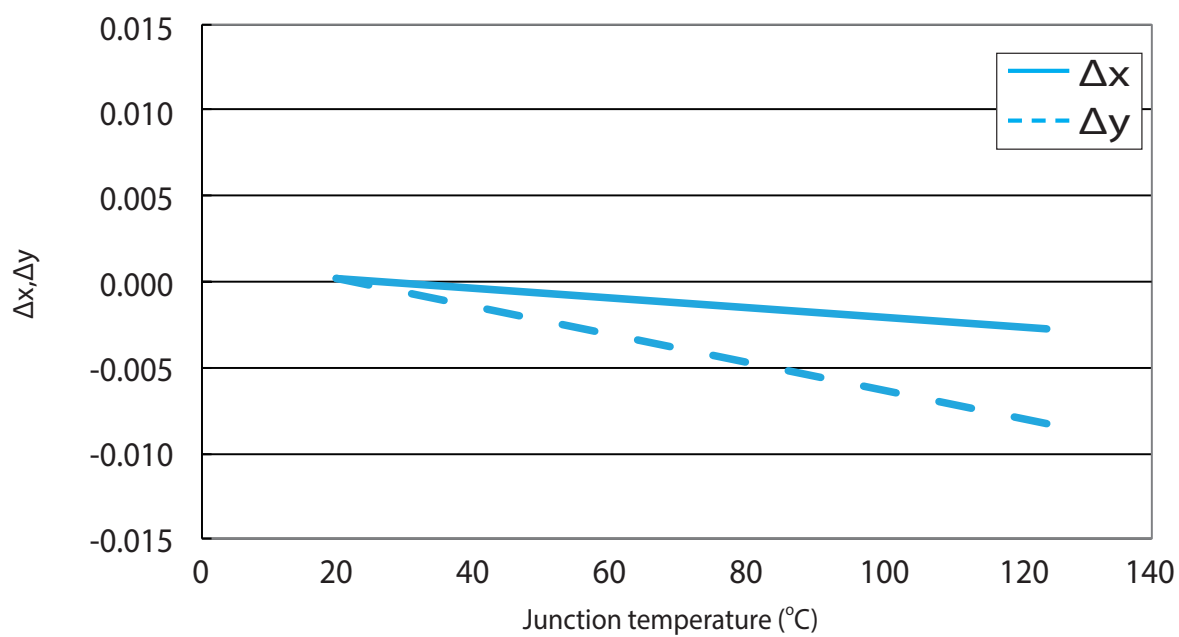
Forward Voltage vs. Junction Temperature



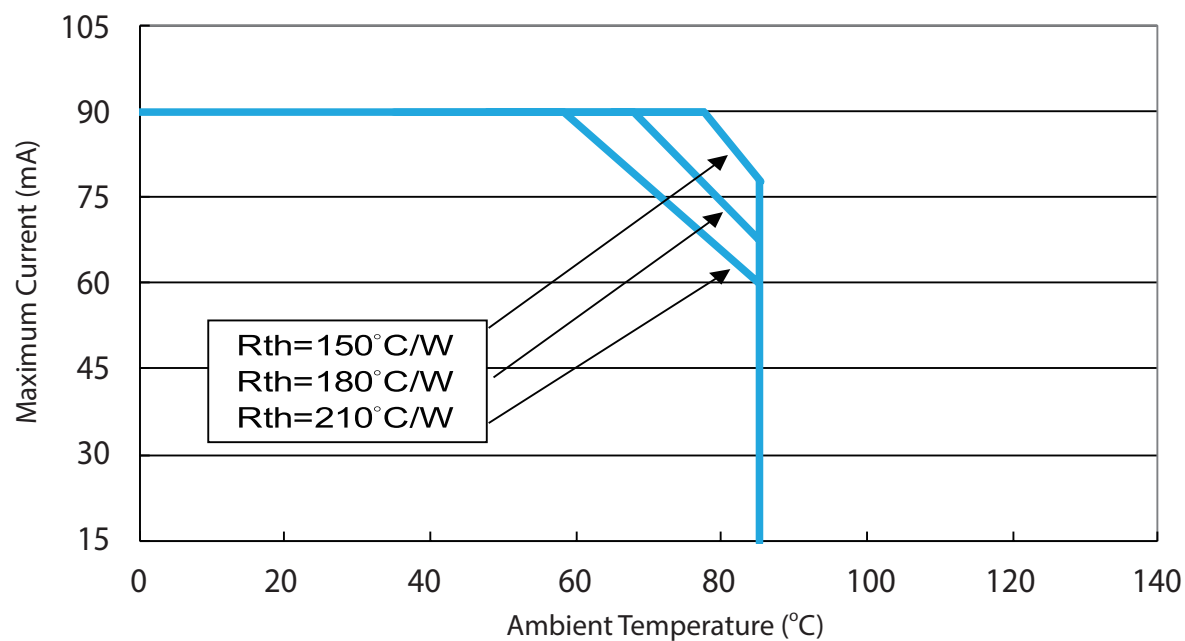
$\Delta x, \Delta y$ vs. Forward Current



$\Delta x, \Delta y$ vs. Junction Temperature

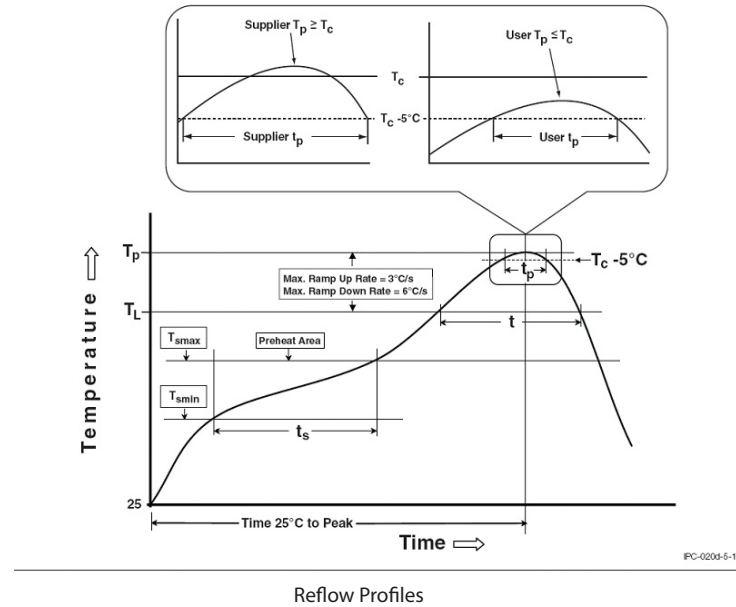


Maximum Current vs. Ambient Temperature



Reflow Profile

The following reflow profile is from IPC/JEDEC J-STD-020D which provided here for reference.



Classification Reflow Profiles

Profile Feature	Pb-Free Assembly
Preheat & Soak	
Temperature min (T_{smin})	150 °C
Temperature max (T_{smax})	200 °C
Time (T_{smin} to T_{smax}) (t_s)	60-120 seconds
Average ramp-up rate (T_{smax} to T_p)	3 °C/second max.
Liquidous temperature (T_L)	217 °C
Time at liquidous (t_L)	60-150 seconds
Peak package body temperature (T_p)*	255 °C ~260 °C *
Classification temperature (T_c)	260 °C
Time (t_p)** within 5 °C of the specified classification temperature (T_c)	30** seconds
Average ramp-down rate (T_p to T_{smax})	6°C/second max.
Time 25°C to peak temperature	8 minutes max.

Notes:

- * Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.
- ** Tolerance for time at peak profile temperature (t_p) is defined as a supplier minimum and a user maximum.

Reliability

NO .	Test Item	Test Condition	Remark
1	Temperature Cycle	-40°C~100°C 30, 30, mins	100 Cycle
2	Thermal Shock	-40°C~100°C 15, 15 mins ≤ 10 sec	100 Cycle
3	Resistance to Soldering Heat	T _{SOL} =260°C, 30 sec	3 times
4	Moisture Resistance	25°C~65°C 90% RH 24 hrs / 1 cycle	10 Cycle
5	High-Temperature Storage	T _A =100°C	1,000 hrs
6	Humidity Heat Storage	T _A =85°C RH=85%	1,000 hrs
7	Low-Temperature Storage	T _A =-40°C	1,000 hrs
8	Operation Life test	25°C	1,000 hrs
9	High Temperature Operation Life test	85°C	1,000 hrs
10	High Humidity Heat Life Test	85°C, 85%RH	1,000 hrs
11	ON/OFF Test	30 sec ON, 30 sec OFF	1.5W times

Failure Criteria

Item	Criteria for Judgment	
	Min.	Max.
Lumen Maintenance	85%	-
$\Delta u'v'$	-	0.006
Forward Voltage	-	Initial Data x 1.1
Reverse Current	-	10 μ A
Resistance to Soldering Heat	No dead lamps or visual damage	

Cautions

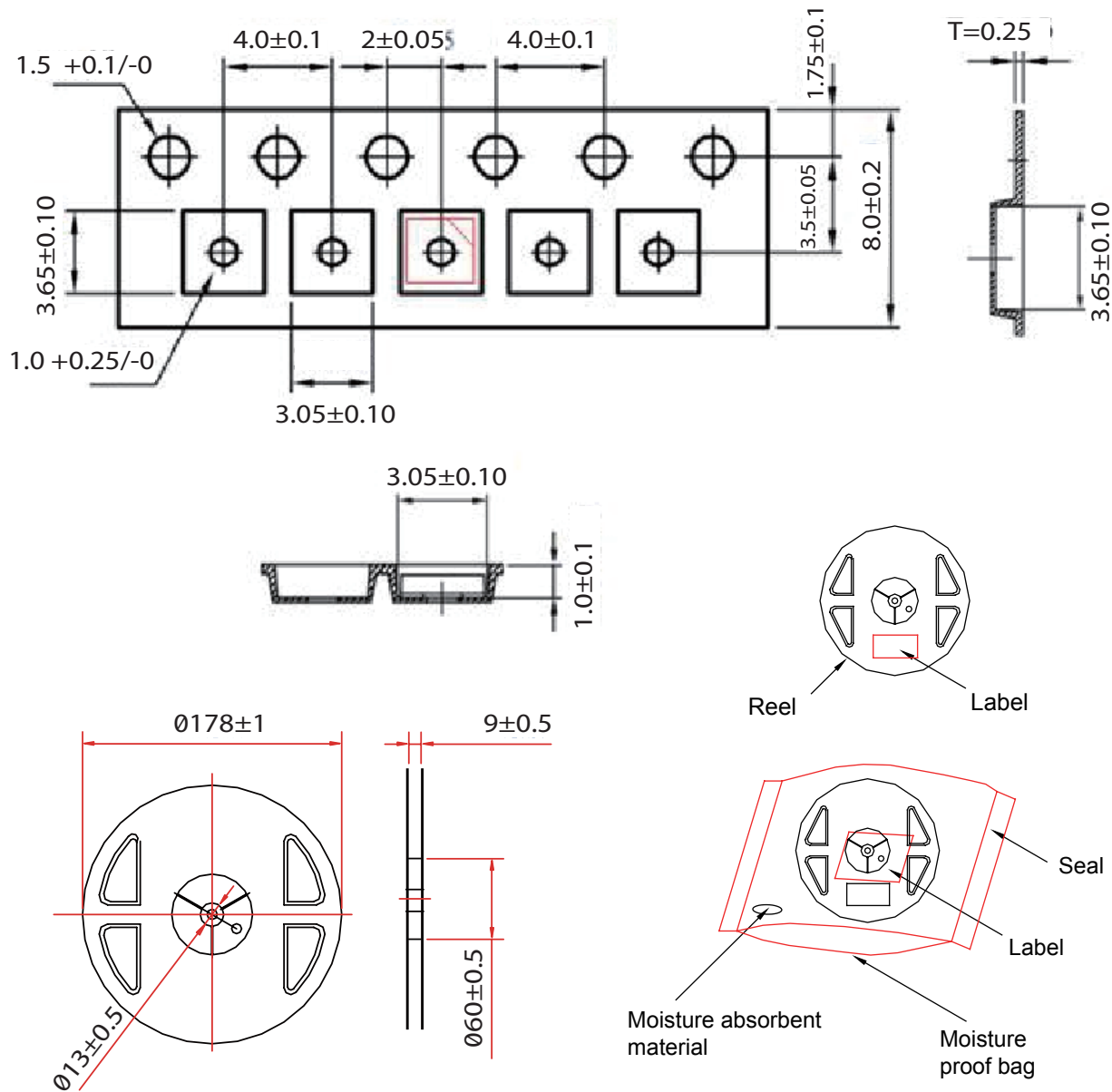
LED avoids being stored and lighted in the environment containing sulfur. Some materials, such as seals, printing ink, enclosure and adhesives, may contain sulfur, avoiding the exposure in acid or halogen environment.



Lumen Maintenance

Edison Opto's LM-80 verification is conducted according to standardized IES LM-80-08 and TM-21-11 methods. Based on the different testing intervals data, Edison Opto can speculate LED lumen maintenance. For more details on lumen maintenance testing, chromaticity and LED case temperatures please refer to Edison Opto's LM-80 reports.

Product Packaging Information



Item	Quantity	Total	Dimensions(mm)
Reel	4,000pcs	4,000pcs	R=178
Starting with 150pcs empty, and 150pcs empty at the last			

Revision History

Versions	Description	Release Date
1	Establish a datasheet	2023/01/22

About Edison Opto

Edison Opto is a leading manufacturer of high power LED and a solution provider experienced in LDMS. LDMS is an integrated program derived from the four essential technologies in LED lighting applications- Thermal Management, Electrical Scheme, Mechanical Refinement, Optical Optimization, to provide customer with various LED components and modules. More Information about the company and our products can be found at www.edison-opto.com

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